

Datenblatt | Data Sheet

Stahlguss-Strahlmittel, hochgekohlt
Steel shot, high-carbon (HC)

Technische Daten
Technical data

Stahlguss-Strahlmittel, hochgekohlt
Steel shot, high-carbon (HC)

Strahlmittelart
Type of abrasive

Rundes Korn / Round particles
DIN 8201-2, ISO 11124-4, SAE J444

Verwendungszweck
Application

Putzen, Entgraten
Fettling, deburring

Härte
Hardness

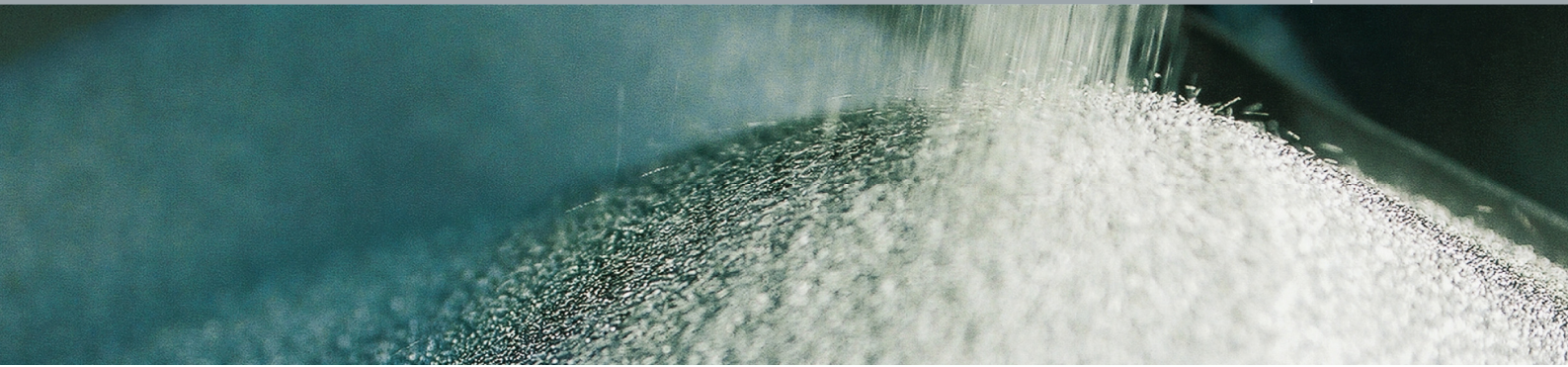
46–51 HRC

Andere Härteklassen auf Anfrage | Other hardness classes to order

Chemische Analysen
Chemical analysis

Hochgekohlt | High-carbon

C: min. 0,80 %
Si: min. 0,40 %
Mn: 0,60 – 1,20 %
P: max. 0,05 %
S: max. 0,05 %



Korngrößen Particle sizes

Korngröße Particle size	SAE-Norm J444 SAE Standard J444													
	S1320	S1110	S930	S780	S660	S550	S460	S390	S330	S280	S230	S170	S110	S70
4,75	0%													
4,00		0%												
3,35	90%		0%											
2,80	97%	90%		0%										
2,36		97%	90%		0%									
2,00			97%	85%		0%	0%							
1,70				97%	85%		5%	0%						
1,40					97%	85%		5%	0%					
1,18						97%	85%		5%	0%				
1,00							96%	85%		5%	0%			
0,850								96%	85%		10%	0%		
0,710									96%	85%		10%		
0,600										96%	85%		0%	
0,500											97%		10%	
0,425												85%		0%
0,355													97%	10%
0,300														80%
0,180														90%
0,125														80%
0,075														90%

Verpackungen Packing

25 kg Kunststoffbeutel auf Paletten zu 1.000 kg

25 kg plastic bags on pallets of 1.000 kg

200 l Metallfässer zu 800 kg | 200 l metal drums of 800 kg

Big Bags zu 500/1.000 kg | big bags of 500 or 1.000 kg

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